

Clamping Arms

for Power Clamps GN 8620 / GN 8621, Aluminum

SPECIFICATION

Type

- Type **M**: Centered

Clamping arm

Aluminum, anodized, natural color **ALN**

Clamp piece

Steel, zinc plated, blue passivated

Socket cap screws ISO 4762

Steel, blackened

Washers ISO 7092

Steel, zinc plated



INFORMATION

Clamping arms GN 8620.1 are used together with power clamps GN 8620 (see page) / GN 8621 (see page).

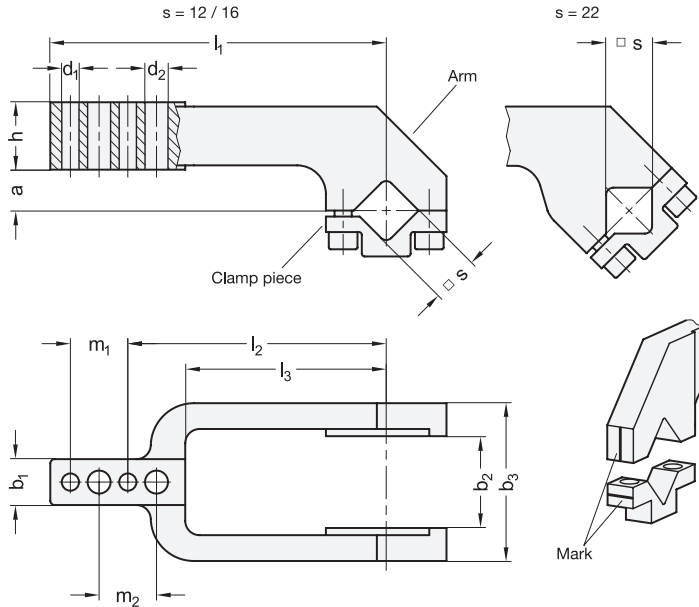
The possible mounting positions and the maximum angle of rotation of the clamping arms as well as important installation instructions can be found in the respective power clamp standard sheets.

ACCESSORY

- Clamping Screws
- DIN 6325 (see page) Dowel Pins

TECHNICAL INFORMATION

- Technical Instructions (see page)
- ISO-Fundamental Tolerances (see page A21)



GN 8620.1

Description	For power clamp size	s Square	a ±0.1 Offset	b ₁	b ₂	b ₃	d ₁ H7	d ₂	h ±0.1	l ₁ ±0.1	l ₂ ±0.1	l ₃	m ₁ ±0.02	m ₂ ±0.02	Clamping screws	Tightening torque in Nm	
GN 8620.1-12-0-M-ALN	25	12	0	12	36	53	4	6.5	20	93	65	48	20	20	M5-14	5	125
GN 8620.1-16-15-M-ALN	40	16	15	16	34.5	55	6	7	22	117	90	70	20	20	M6-20	10	230
GN 8620.1-22-15-M-ALN	63	22	15	20	54	78	6	9	28	144	105	80	30	30	M8-25	25	512